PHILIP MORRIS
U.S.A.

DIRECT MATERIAL SPECIFICATION

MAT'L. CODE 55-270A
SUPERCEDES
APPLICABLE U.S.
DATE
PAGE OF
APPROVED BY:

DESCRIPTION: CORRUGATED CASE Ex270 ALPINE KING SIZE SOFT PACK 10M

REASON FOR CHANGE: _____

STYLE: _____ TEST: _____ FLUTE: _____ BOARD COLOR: _____

INSIDE DIMS.: _____ Lx _____ Wx _____ D (INCHES)

OUTSIDE DIMS.: _____ Lx _____ Wx _____ D CUBE: _____ Ft.

COMPONENT MATERIALS: _____/_____/_____ ADHESIVE: _____

TOTAL COMBINED BD. WT: _____ lbs./MSF COMBINED BD. CALIPER: _____ INCHS.

JOINT: Glue lap inside. Joint to have lap on width panel, glued to length panel. Glued lap to be crushed. Bevel flap below score.

RED CENTER CUT LINE: _____

PRINT COLORS GCMI(ED.) _____ _____

BINARY AND SECURITY BAR COLOR: P.M. Solar-Flex or GCMI 90 Black

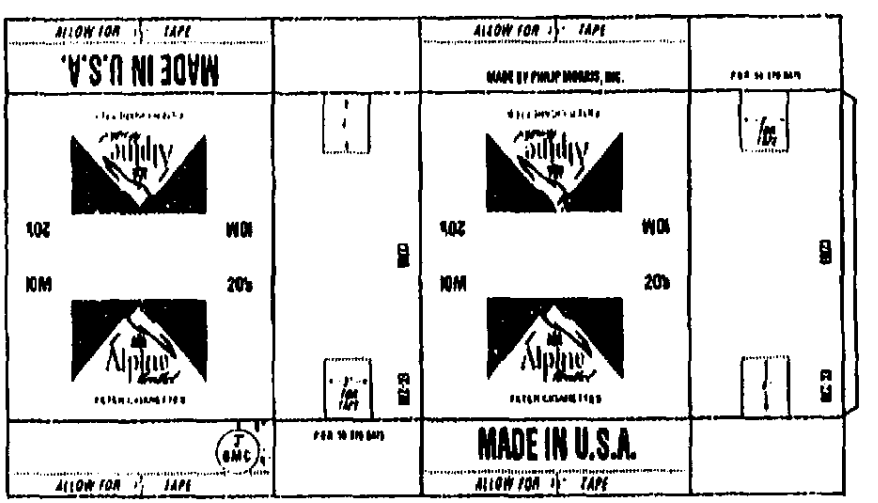
BINARY NO: _____ SECURITY BAR NO.: _____ LOCATION: Four Width Flaps

FLAP IDENTIFICATION: Date case is manufactured, P.M. P.O. number, and P.M. Material Code to be printed on two diagonally opposite width flaps.

UNITIZING: ___/Bundle: ___/Unit: With Tie Sheets: STRAPPING: 4 Bands-2 each way

REMARKS: _____

MINIATURE DATE 2-88



mark/trace inc. 6727-28 CHARLES CITY CIRCLE • RICHMOND, VA. 23231 • PHONE (804) 222-2280

CAUTION: Check this miniature carefully for copy, color breaks, size and general layout. Our responsibility ends with the replacement of any incorrect die or miniature.

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